




Technical information (04/2021)

GRAVIHEL IND PLASTIC PRIMER 90

- It is used for lacquering previously well-cleaned plastics (all plastics except PE).
- It ensures good adhesion and contains aluminum particles that show where the primer has been already applied.
- VOC complain

SUBSTRATE PREPARATION	
	 P500 – P800
	 GRAVIHEL IND Plastic cleaner

Typ of product: Syntetic resins and organic solvents

Appearance: GLOSS

Density of component A: 0,881 – 0,883 kg/l

Solid Content: By volume: 10%

By weight: 11%

VOC: 2004/42/II B (e)(840)800






EU limit value VOC for this type of product (category II B (e)) in the form, which is ready for application is

840 g/l. VOC of this product, prepared for use is 800 g/l

IT IS ALSO USED TO RENOVATE INDUSTRIAL AND COMMERCIAL VEHICLES

Theoretical yield: 25m²/l (for 3-5 µm drying film)

Color shades: Colorless

	Viscosity (RFU): DIN 53211 φ4 / 20°C	is ready for spraying
	Application with spray gun:	1,2 – 1,3 mm 1 – 1,5 bar
	Number of layers: Film thickness:	1 3 - 5 μm
	Drying time at 20°C:	10 minutes
	Shelf life:	2 years

FOR PROFESSIONAL USE ONLY - See Safety Data Sheet

The data may vary under various conditions.,

Any part of this information may change at any time without notice.

The information was derived from years of experience in the collaboration of Development and Technical Services and is the property of HELIOS Refinish.

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