






Technical information (09/2020)




## GRAVIHEL MARBLER

- Gravihel marble effect allows appearance imitation of marble on wooden surfaces.
- The effect of marble on a wooden base is a more cost-effective solution than the use of real marble.
- Easy application and simple technology enables the transformation of wooden materials into high quality surfaces.
- A wide range of colors and patterns is available.

<b>SUBSTRATE PREPARATION</b>	<b>GRAVIHEL PUR WOOD PRIMER</b>	
		First layer: after 3-4 h of air drying or 1h / 50 ° C sanding with paper P 280 - P320
	1 – 2 layers GRAVIHEL PUR TOPCOAT 600 – 001 (bright or dark shade), 30 min./60°C	

	<b>Weighing program:</b>	MARBLER THINNER FOR MARBLER : GRAVIHEL PASTE = 80 : 20, Any RAL
	<b>Viscosity (RFU):</b> DIN 53211 Φ4 / 20°C	100% for bright shades 150% for dark shades  GRAVIHEL THINNER FOR MARBLER
	<b>Application with spray gun:</b>	1,2 – 1,3 mm 2 – 2,5 bar
	<b>Number of layers:</b>	1 tin layer or With a cloth soaked with GRAVIHEL THINNER FOR MARBLER handmade marble effect

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	<b>Drying time at 20°C:</b>	20 – 30 min.
	<b>Further treatment:</b>	GRAVIHEL 2:1 CLEARCOAT ANTI SCRATCH
	<b>Shelf life:</b>	2 years

FOR PROFESSIONAL USE ONLY - See Safety Data Sheet

The data may vary under various conditions.,

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